

Date: Wednesday, 03/10/2007 9:21:17 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CAP
Job Number	: 34998			
Estimate Number	: 10519			
P.O. Number	: N/A		Part Number	: D2855
This Issue	: 03/10/2007	S.O. No. : N/A	Drawing Number	: D2855 REV. A
Prsht Rev.	: NC		Project Number	: N/A
First Issue	: N/A		Drawing Revision	: A
Previous Run	: PURCHASED PARTS		Material	: N/A
Written By			Due Date	: 10/10/2007
Checked & Approved By			Qty:	1
Comment	: Est: B00.06.22 Added receiving step & removed P/O for powder coat EC		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
Comment: HAND FINISHING RESOURCE #1		
	Pull from stock; 1 x D2855 B <u>29608</u>	
	sand lightly	<u>M1</u>
2.0	D2855	Cap
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Cap <u>B29608</u> <u>SS</u>		
3.0	POWDER COATING	POWDER COATING
 <u>M102316</u>		
Comment: POWDER COATING Powder Coat Sandtex Green (Ref: 4.3.5.1) as per QSI 005 4.3 <u>AS 07-10-05</u> <u>①</u>		
4.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
 <u>C 7/10/05 6</u>		
5.0	ALS71032225	INSERT
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) INSERT Pick: Qty Part Number Description Batch <u>N/A SS 07-10-05 ①</u>		

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Description :

2 ALS7-1032-225 Insert
or AKS7-1032-225
or ALS4-1032-225
or AKS4-1032-225

N/A

07-10-05

6.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install Inserts as per Dwg D2855

N/A

GU 07-10-05

7.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *Finishing*

9.0 QC21

FINAL INSPECTION/W/O RELEASE



1

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07-10-05